



TYPICAL GASKET GROOVE DETAIL

TOLERANCES DECIMALS: .XX ± .125 .XXX ± .050 ANGLES: 1°	DRAWN Engineering 8/14/2012	Steel & O'Brien Mfg. Inc. TITLE 1 1/2" TC LATERAL "WYE"	
	UNLESS OTHERWISE NOTED: >ALL WELDS ARE AUTOGENOUS BUTTWELD >WELDS POLISHED FLUSH >32Ra ID/OD >REFER TO DOC# QS121 FOR GENERAL TOLERANCES		
		SCALE: 3 : 4	SHEET 1 OF 1