



TYPICAL GASKET GROOVE DETAIL

TOLERANCES DECIMALS: .XX ± .125 .XXX ± .050 ANGLES: 1°	DRAWN Engineering 9/17/2013	Steel & O'Brien Mfg. Inc.	
	UNLESS OTHERWISE NOTED: >ALL WELDS ARE AUTOGENOUS BUTTWELD >WELDS POLISHED FLUSH >32Ra ID/OD >REFER TO DOC# QS121 FOR GENERAL TOLERANCES	TITLE 2.500 TC LATERAL WYE	
		DWG NO: 28AMP-2.5	
		SCALE: 1 : 2	SHEET 1 OF 1