



TYPICAL GASKET GROOVE DETAIL

TOLERANCES DECIMALS: .XX ± .125 .XXX ± .050 ANGLES: 1°	DRAWN R Canell 9/25/2012	Steel & O'Brien Mfg. Inc.	
	UNLESS OTHERWISE NOTED: >ALL WELDS ARE AUTOGENOUS BUTTWELD >WELDS POLISHED FLUSH >32Ra ID/OD >REFER TO DOC# QS121 FOR GENERAL TOLERANCES	TITLE 4" TC LATERAL WYE	
		DWG NO: 28AMP-4	SHEET 1 OF 1

SCALE: 1 : 3