



54CMP-BODY-2

54CMP-CAP-2

40I-2

KDQ02040

FSC-0250-20-.5

Parts List

| QTY | PART # | DESCRIPTION |
|-----|----------------|------------------------------|
| 1 | 54CMP-BODY-2 | Body |
| 1 | 54CMP-CAP-2 | Cap |
| 4 | FSC-0250-20-.5 | Socket Head Cap Screw |
| 2 | 40I-2 | Gasket |
| 1 | KDQ02040 | Glass 2.25 X 1.875 X 1.5 OAL |

TOLERANCES

DECIMALS:
.XX ±.125
.XXX ±.050
ANGLES: 1°

DRAWN
Engineering
4/9/2008

UNLESS OTHERWISE NOTED:
>ALL WELDS ARE AUTOGENOUS BUTTWELD
>WELDS POLISHED FLUSH
>32Ra ID/OD
>REFER TO DOC# QS121 FOR GENERAL TOLERANCES

Steel & O'Brien Mfg. Inc.

TITLE
2.000 TC SIGHT GLASS ASSEMBLY

DWG NO: **54CMP-2**

SCALE: 1 : 1

SHEET 1 OF 1

REV