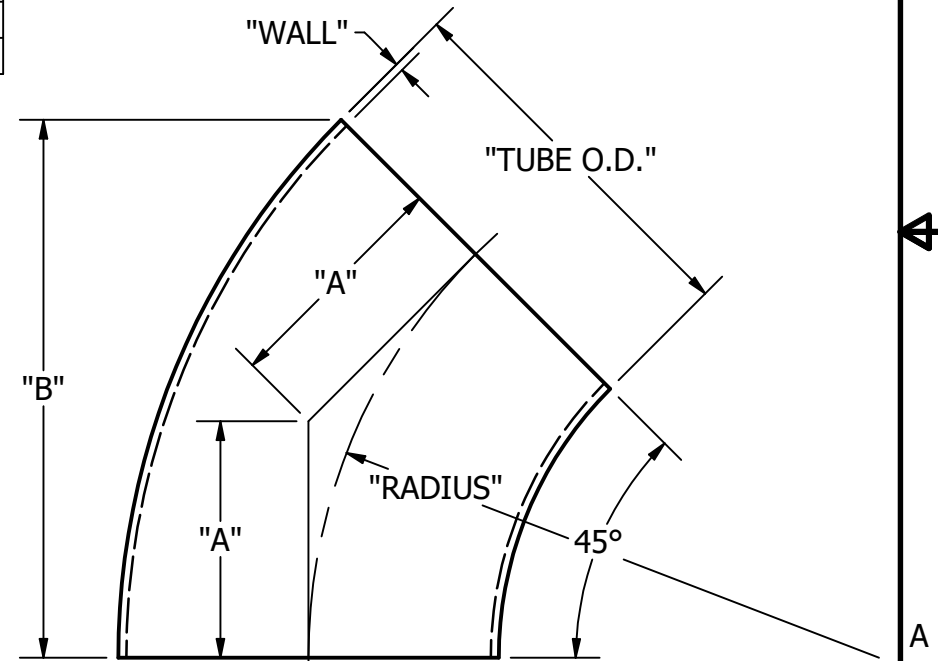


Part Number	TubeOD	WALL	A	B	Radius
2WK-.50	0.500 in	0.065 in	0.310 in	0.707 in	0.750 in
2WK-50-.518	0.500 in	0.065 in	0.518 in	1.061 in	0.750 in
2WK-.50L	0.500 in	0.065 in	0.466 in	0.972 in	1.125 in
2WK-.75	0.750 in	0.065 in	0.469 in	1.066 in	1.125 in
2WK-1	1.000 in	0.065 in	0.625 in	1.421 in	1.500 in
2WK-15	1.500 in	0.065 in	0.938 in	2.132 in	2.250 in
2WK-2	2.000 in	0.065 in	1.250 in	2.828 in	3.000 in
2WK-25	2.500 in	0.065 in	1.563 in	3.552 in	3.750 in
2WK-3	3.000 in	0.065 in	1.875 in	4.262 in	4.500 in
2WK-4	4.000 in	0.083 in	2.500 in	5.682 in	6.000 in
2WK-5	5.000 in	0.083 in	3.125 in	7.071 in	7.500 in
2WK-6	6.000 in	0.109 in	3.750 in	8.523 in	9.000 in
2WK-8	8.000 in	0.109 in	5.000 in	11.314 in	12.000 in
2WK-10	10.000 in	0.109 in	6.250 in	14.142 in	15.000 in
2WK-12	12.000 in	0.109 in	7.500 in	16.971 in	18.000 in

* 2WK-.50-518 HAS TANGENTS



REVISION HISTORY

REV	DESCRIPTION	OLD	NEW	DATE
1	Added 12" Size			5/1/14
2	Changed Part	2WK-.50	2WK-.50-.518	3/29/16
3	Changed Part	2WK-.50-.31	2WK-.50	3/29/16
3	Changed 5" Wall Thickness	.109 in	.083 in	8/9/16
4	Changed 2" "B"	2.841	2.828	4/26/21

TOLERANCES

REFER TO
STEEL & O'BRIEN
DOCUMENT # QS121

Steel & O'Brien Mfg. Inc.

TITLE

2WK 45 DEGREE BUTT WELD ELBOW, SHORT

DWG NO: **2WK**

REV
4

SCALE: 1 : 1

SHEET 1 OF 1