



**DETAIL A**  
**SCALE 5 : 1**

<b>TOLERANCES</b>		DRAWN T. Bainbridge		<b>Steel &amp; O'Brien Mfg. Inc.</b>	
DECIMALS: .XX ±.015 .XXX ±.005 ANGLES: 1°		10/29/2015			
MAT'L: 316L		<b>UNLESS OTHERWISE NOTED:</b> >PART TO CONFORM TO THE LATEST ASME-BPE SPECIFICATION FOR TOLERANCES, MATERIAL AND MARKING >ALL EDGES AND FILLETS .015 RADIUS		TITLE 1.000 B/W 14VB	
		DWG NO: <b>S14WA-1</b>			REV
		SCALE: 2 : 1			SHEET 1 OF 1