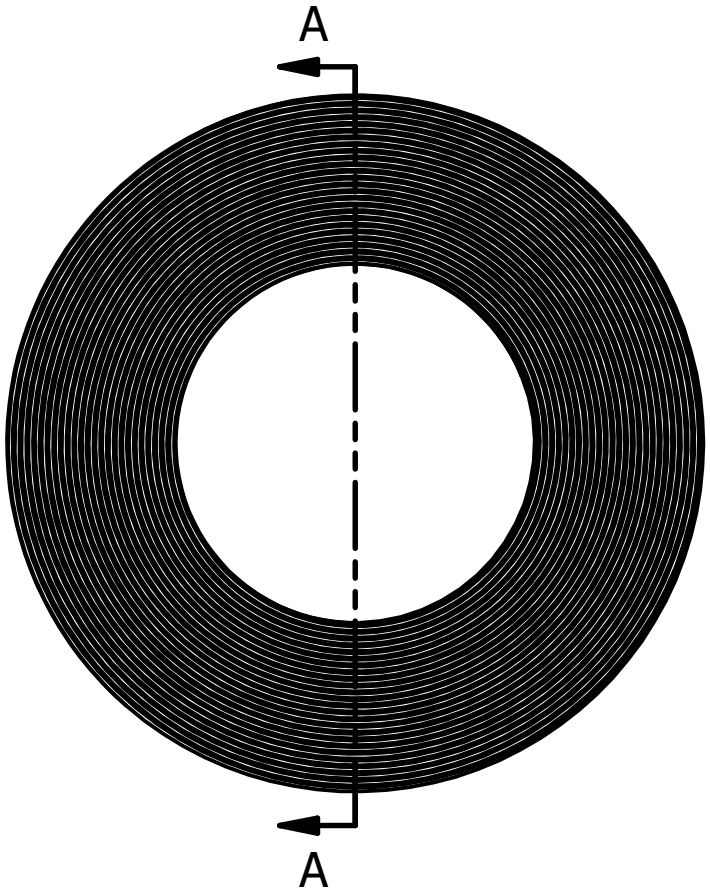

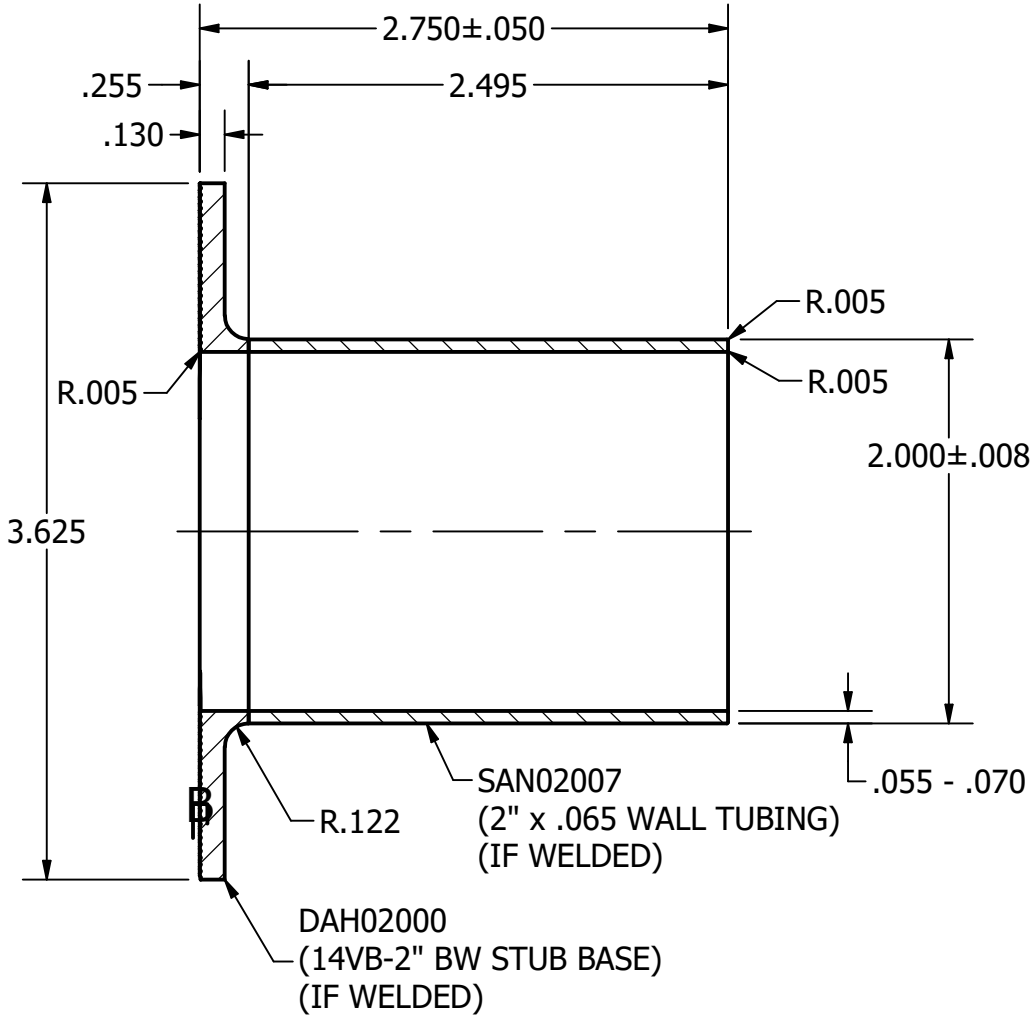

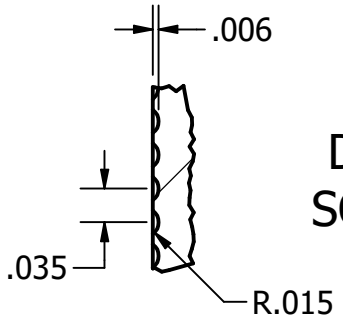

DETAIL B
SCALE 5 : 1

TOLERANCES	DRAWN T. Bainbridge	**Steel & O'Brien Mfg. Inc.**
DECIMALS: .XX ±.015 .XXX ±.005 ANGLES: 1°	10/29/2015	TITLE 2.000 14VB
MAT'L: 316L	**UNLESS OTHERWISE NOTED:** >PART TO CONFORM TO THE LATEST ASME-BPE SPECIFICATION FOR TOLERANCES, MATERIAL AND MARKING >ALL EDGES AND FILLETS .015 RADIUS	DWG NO: **S14WA-2** REV
		SCALE: 1 : 1 SHEET 1 OF 1