



DETAIL B
SCALE 5:1

TOLERANCES	DRAWN T. Bainbridge	Steel & O'Brien Mfg. Inc.	
	10/29/2015		
DECIMALS: .XX ±.015 .XXX ±.005 ANGLES: 1°	UNLESS OTHERWISE NOTED: >PART TO CONFORM TO THE LATEST ASME-BPE SPECIFICATION FOR TOLERANCES, MATERIAL AND MARKING >ALL EDGES AND FILLETS .015 RADIUS	TITLE 4.000 14VB X 4.000 B/W	
		DWG NO: S14WA-4	REV
MAT'L: 316L		SCALE: 1 : 1	SHEET 1 OF 1