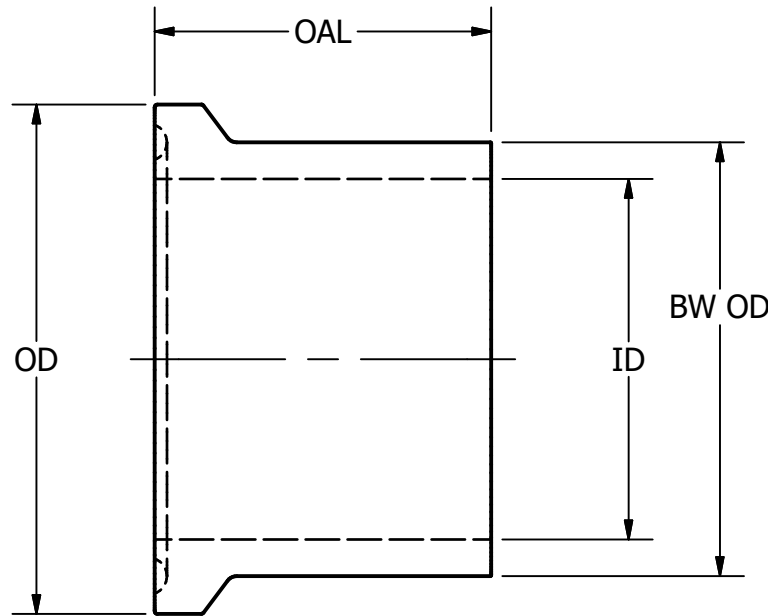


| TABLE | | | | |
|--------|-------|-------|-------|-------|
| SIZE | OD | BW OD | ID | OAL |
| 1-1/2" | 1.987 | 1.688 | 1.370 | 1.625 |
| 2" | 2.643 | 2.250 | 1.870 | 1.750 |
| 2-1/2" | 3.311 | 2.750 | 2.370 | 1.750 |
| 3" | 3.873 | 3.313 | 2.870 | 1.812 |
| 4" | 4.873 | 4.250 | 3.834 | 2.125 |



TOLERANCES

REFER TO
STEEL & O'BRIEN
DOCUMENT # QS121

| | |
|--------------------------------------|--------------|
| Steel & O'Brien Mfg. Inc. | |
| TITLE 14WHQ WELDING FERRULE | |
| DWG NO: 14WHQ | REV |
| SCALE: 1 : 1 | SHEET 1 OF 1 |