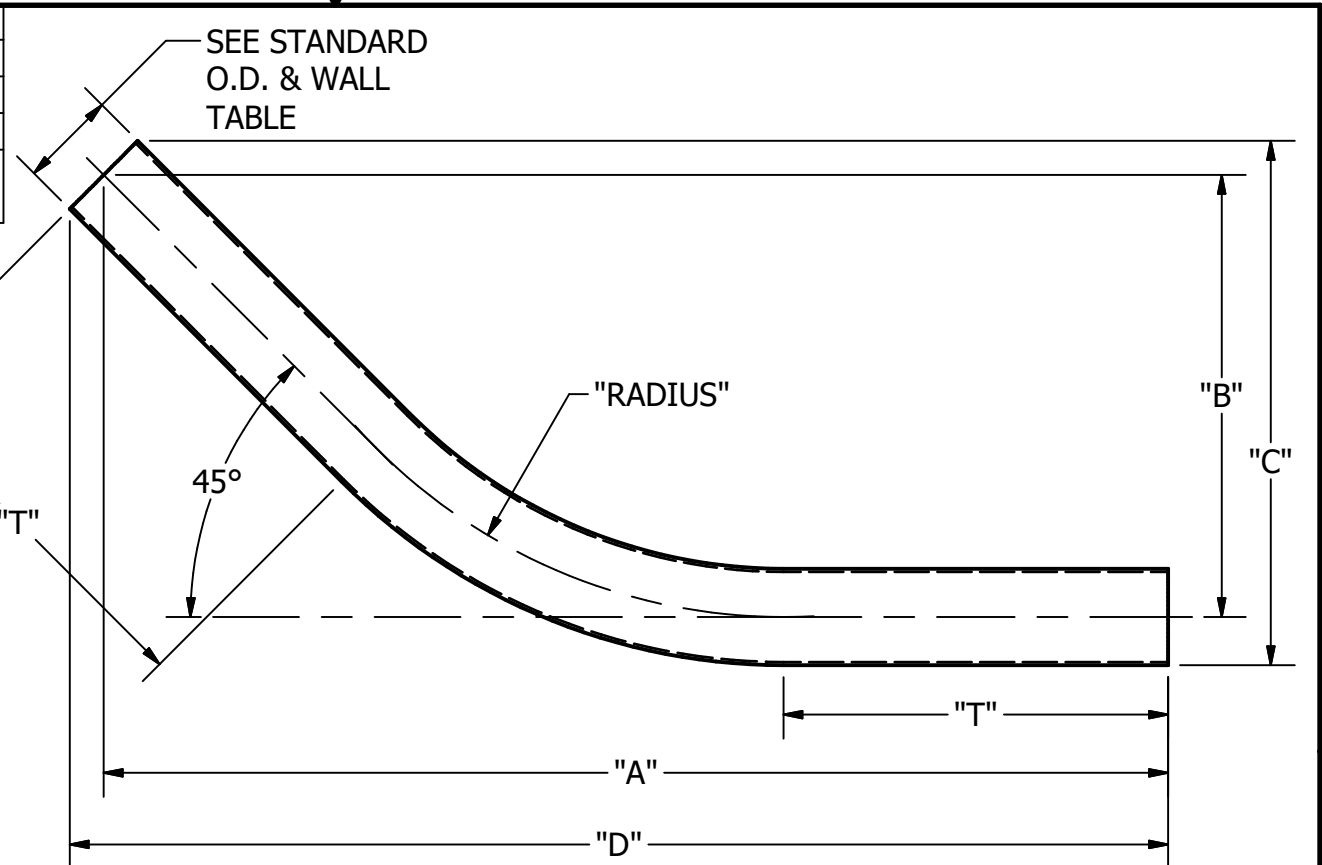


REVISION HISTORY		
REV	DESCRIPTION	DATE
1	Added "C" & "D" Chart	3/3/16
3	Added 2KXL-24-6	9/22/16
3	Tolerance was .125 now .250	12/10/19

STANDARD O.D. & WALL	
O.D. SIZE	WALL
1.000 - 3.000	.065
4.000	.083
6.000	.109

"PART NUMBER"	"C"	"D"
2KXL-12-15	10.45	22.67
2KXL-12-25	11.30	23.02
2KXL-12-2	11.30	23.02
2KXL-12-3	11.73	23.20
2KXL-18-15	12.21	26.92
2KXL-18-25	13.06	27.27
2KXL-18-2	12.64	27.10
2KXL-18-3	13.49	27.45
2KXL-18-4	14.34	27.80
2KXL-24-15	13.97	31.16
2KXL-24-25	14.82	31.51
2KXL-24-2	14.40	31.34
2KXL-24-3	15.25	31.69
2KXL-24-4	16.10	32.04
2KXL-24-6	17.81	32.75
2KXL-36-15	17.48	39.64
2KXL-36-25	18.33	39.99
2KXL-36-2	17.91	39.82
2KXL-36-3	18.76	40.17
2KXL-36-4	19.61	40.52
2KXL-36-6	21.32	41.23
2KXL-48-15	21.00	48.13
2KXL-48-25	21.85	48.48
2KXL-48-2	21.43	48.31
2KXL-48-3	22.28	48.66
2KXL-48-4	23.13	49.01



DIM'S	12" CLR	18" CLR	24" CLR	36" CLR	48" CLR
"T"	8.00	8.00	8.00	8.00	8.00
"A"	22.14	26.39	30.63	39.11	47.60
"B"	9.17	10.93	12.69	16.20	19.72
"RADIUS"	12.00	18.00	24.00	36.00	48.00

TOLERANCES	DRAWN R Canell 7/18/2013	<b>Steel &amp; O'Brien Mfg. Inc.</b>	
	DECIMALS: .XX ±.250 .XXX ±.050 ANGLES: 1°		
TITLE		2KXL WELD SWEEP 45 ELBOW	
DWG NO: <b>2KXL</b>		REV 3	
SCALE: NTS		SHEET 1 OF 1	