



Size	"A"	Radius	Height
1/2	1.000	1.125	2.054
3/4	1.000	1.125	1.997
1	1.125	1.500	2.624
1 1/2	1.438	2.250	3.146
2	1.750	3.000	3.873
2 1/2	2.063	3.750	4.582
3	2.375	4.500	5.301
4	3.125	6.000	6.965

ALL DIMENSIONS ARE IN INCHES

TOLERANCES	Steel & O'Brien Mfg. Inc.	
REFER TO LATEST ASME-BPE PUBLICATION	TITLE TC 45 DEG. ELBOW S2KMP	
	DWG NO: S2KMP	REV
	SCALE: NTS	SHEET 1 OF 1